

The Search for Zero-Defect Code

Brian Button
Agile Solutions Group
St. Louis, MO

<http://www.agilesolutionsgroup.com>
bbutton@agilesolutionsgroup.com

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Agenda

- Project Description
- Methodology
- Architecture
- Design
- Conclusions and Lessons Learned

Project Description and Overview

- March, 2003
 - Email message to local mailing list
 - Responded, selling Agile Methods and TDD
 - Those skills were differentiator
- Packaging Conveyor control system
 - Prime contractor communicated with client
 - Hardware contractor built the hardware
 - We built the software

Hardware Description

- Input Conveyor
 - Initial bar code reader
 - Product catalog inserters controlled
- Exit Conveyor
 - Cold sealer to wrap brown paper around item
 - Label Printer to affix shipping label
 - Exit bar code reader to verify correct label on correct package

More Hardware Description

- Conveyor belt hardware controller
 - PLC provided by hardware vendor
 - Communicated to via serial port
 - Serial protocol was industry standard DirectNet
- Our server
 - Linux box running Knoppix/Debian
 - Serial ports for bar code readers and PLC
 - Parallel port for label printer

What did I have to control?

- Software had to
 - Read from both bar code reader serial ports
 - Communicate to PLC via its serial port
 - Send print jobs to printer
 - Poll PLC for events

System Parameters

- Original specs had encoder on conveyor that would send event every time belt moved 1”
 - 10 Hz tick rate
 - This tick concept became key architecture concept (more later)
- Rapid processing cycle of 10 Hz led me to implement system in C++ rather than Java, Python, Ruby, etc.

Original Requirements

- Requirements agreed to by hardware vendor in April or so
- Package scanned at entry
 - DB lookup based on bar code
 - Send command to inserters to add correct catalog
 - Format shipping label
 - Queue print job
 - If anything failed, stop system

More Requirements

- PLC would tell me when package exited cold sealer
- Verify scanner would give me bar code to check against expected value. If no match, stop system.

Oh, Yeah

- Just to add a bit of excitement to the project, I would not be able to see the hardware until integration time.
 - Scared the hell out of me
 - Communicated my fear
 - No resolution
 - *Scared the hell out of me*

Initial Architecture

Initial Architecture

- Learned the basics of the system while in California
- Full of excitement, I implemented an initial architectural framework on plane ride home
- Settled on interesting metaphor for this system.
- After much thought, much consideration, after much consternation, I decided that my metaphor would be.....

My Metaphor

- A Conveyor Belt!
- Elegant architecturally
 - There were two conveyor belts
 - Defined Station for each processing element
 - ScanStation, PrintStation, VerifyStation, Terminal
 - Packages added to input conveyor when input bar code reader read a bar code
 - When created, packages knew their location (tick0), got list of all Stations.

More Metaphor

- For each tick, each Package was told to advance
- Package iterated through all its Stations, telling it that a new location was available.
- Stations knew their own locations
- If Package was in Station, Station did the right thing.
- So friggin' elegant!

Oops!

- Initial architectural framework was developed in a vacuum.
- There was no working code that proved it to be correct.
- It was close, but not quite.
- That baggage slowed me down over next couple of weeks.
- Refactored that baggage out to go faster.

Multithreading?

- It seems like a lot is going on all at once.
- Screams out for multithreading
- How to do that and keep code simple enough that I can get it right?

Separation of Concerns

- Primary architectural concern is to keep separate concerns separate in code
- Threading and business logic are two separate concerns.
 - Should be in different places
- Failure to do this mixes threading logic into business code, making both harder to test

Development Goal

- Goal was to develop code single threaded to get business logic correct and patch in threading later.
- A little fearful about this
- Worked beautifully
- Trick to make it work was Active Object pattern
 - www.cs.wustl.edu/~schmidt/PDF/Act-Obj.pdf

Implementation Begins

- TDD All The Way!!!
- Began writing tests for most simple thing I could think of
 - ScanStation Operation
 - PackageProcessingAtScan
 - PackageAdvancesThroughTicks
 - PackageHasStopsAssociatedWithIt
 - SingleWidthStationsAreOK
 - etc

Implementation Continues

- Continued writing tests for base features
- After they worked, wrote tests for serial ports, bar code readers, printers, etc.
- System was 90% complete
- Then it happened...

Requirements Changes!!!

- Remember that tick that became part of the architecture?
- Hardware vendor unilaterally changed their mind.
 - No encoder, no ticks, no location information
 - Major architectural change
 - Changed from location-based to event-based architecture

Results of Requirements Change

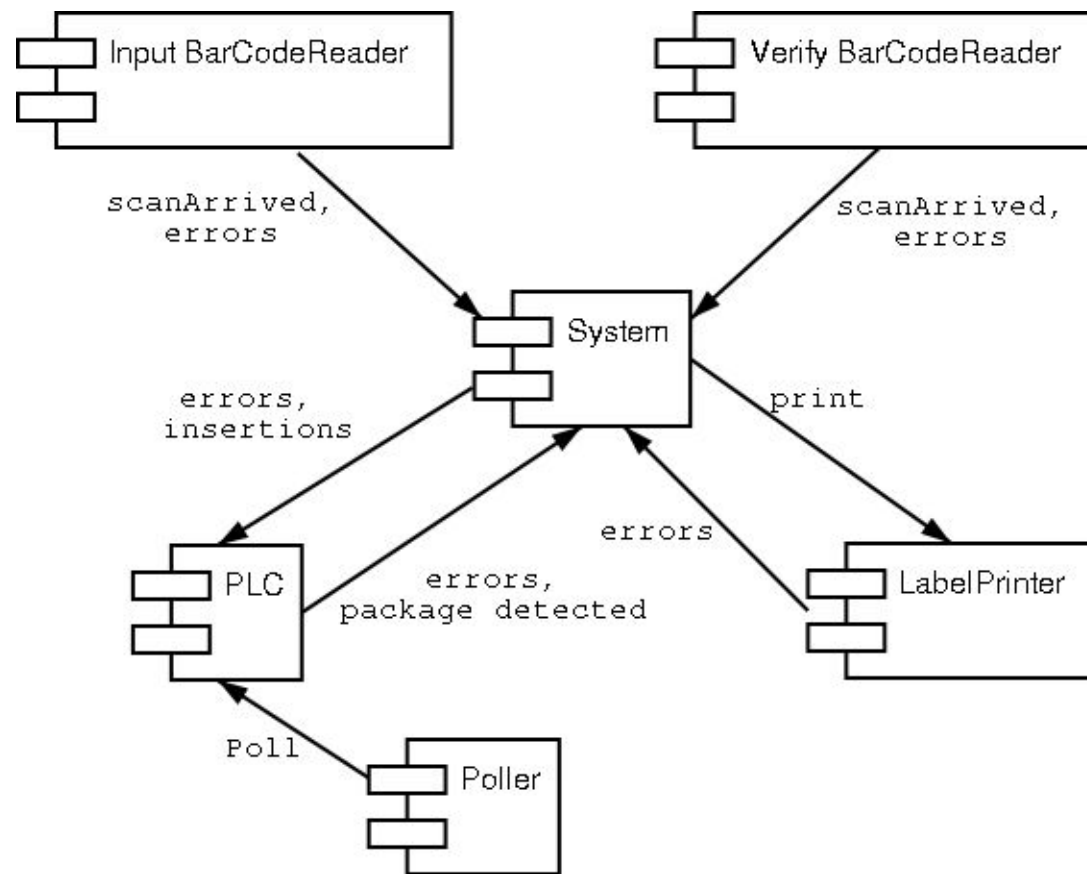
- No problem!
- TDD worked!
- System was loosely coupled
- Tore out heart of application and started over
- Reimplemented core of system
 - Brought over extra classes as they were needed
 - 5 days to reimplement whole core

Detailed Look at Code

- Enough of this talking
- Let's see some tests and code!
 - In order of interest to me, not implementation order

Subsystem Diagram

- Independent Subsystems in MPS



How do subsystems communicate?

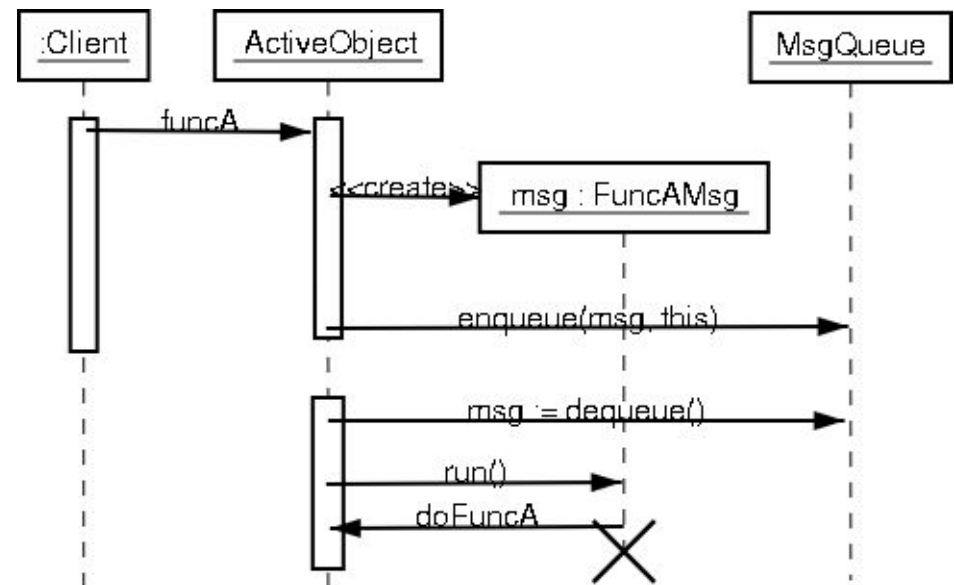
- Each subsystem represents an independent activity
- Any of them could be active at any time
- Implies multithreading and all its associated problems.
- Active Object pattern designed to solve this.

Active Object

- Active Object pattern separates act of invoking a method from method execution
 - Caller invokes method and returns
 - Receiver executes method in its own thread and calls back results in same thread
 - Any results that cross to another Active Object have to return them using the same mechanism
- Result is that each Active Object is really single threaded within itself

Active Object Sequence Diagram

- Client calls funcA() in his thread, msg created and queued.
- ActiveObject runs in its own thread, dequeues the msg, and executes it



Producer/Consumer Queue

- Main architectural class of entire project
- Accepts msgs queued in thread of caller
- Returns them to Active Objects in AO's own thread.
- This class has **got** to work, or nothing else will.

Producer/Consumer Queue Tests

- First unit test
 - Producer and Consumer are defined in test case
 - Producer adds one int to queue
 - Consumer pulls it off in different thread
 - Queue should be empty at end

```
TEST(putOneOnTakeOneOff, PCQ)
{
    ProducerConsumerQueue<int> queue;

    Producer p(queue);
    Consumer c(queue);

    boost::thread consumerThread(c);
    boost::thread producerThread(p);

    producerThread.join();
    consumerThread.join();

    CHECK(queue.isEmpty());
}
```

Producer/Consumer Queue Tests (cont)

- Second test – stress test
 - CountingConsumer like Consumer, but it also counts number of ints removed from queues
 - CountingProducer adds an int whose value increases monotonically
 - Test adds 600000 ints through 5 CountingProducers and confirms that they are all pulled off successfully
 - Just to give confidence that queue works

Producer/Consumer Queue Stress Test Code

```
TEST(stressTest, PCQ)
```

```
{  
    ProducerConsumerQueue<int> queue;  
    CountingProducer p1(queue, 100000);  
    CountingProducer p2(queue, 120000);  
    CountingProducer p3(queue, 110000);  
    CountingProducer p4(queue, 140000);  
    CountingProducer p5(queue, 130000);  
    CountingConsumer c1(queue);  
  
    boost::thread c(c1);  
  
    boost::thread t1(p1);  
    boost::thread t2(p2);  
    boost::thread t3(p3);  
    boost::thread t4(p4);  
    boost::thread t5(p5);  
  
    t5.join();  
    t4.join();  
    t3.join();  
    t2.join();  
    t1.join();
```

```
    for(int i = 0; i < 10000 && (queue.getDepth() > 0); i++)  
    {  
        boost::thread::yield();  
    }  
  
    LONGS_EQUAL(0, queue.getDepth());  
    LONGS_EQUAL(600000, c1.getCount());  
  
    c1.stop();  
  
    // Stop Consumer thread by forcing it through its loop one more time after I  
    // set stop to true.  
    CountingProducer terminator(queue, 1);  
    boost::thread tthread(terminator);  
    tthread.join();  
  
    c.join();  
}
```

ProducerConsumerQueue<> code

```
template<class T>
class ProducerConsumerQueue
{
public:
    ProducerConsumerQueue() {}
    ~ProducerConsumerQueue() {}

    void enqueue(T msg)
    {
        boost::mutex::scoped_lock lock(guard);
        messageQueue.push_front(msg);
        messagePending.notify_one();
    }

    bool isEmpty() const
    {
        return messageQueue.empty();
    }
};
```

```
int getDepth() const
{
    return messageQueue.size();
}

T dequeue()
{
    boost::mutex::scoped_lock lock(guard);
    while(messageQueue.empty())
    {
        messagePending.wait(lock);
    }

    T msgToReturn = messageQueue.back();
    messageQueue.pop_back();

    return msgToReturn;
}

private:
    boost::mutex guard;
    boost::condition messagePending;
    std::deque<T> messageQueue;
};
```


DefaultRunnable tests

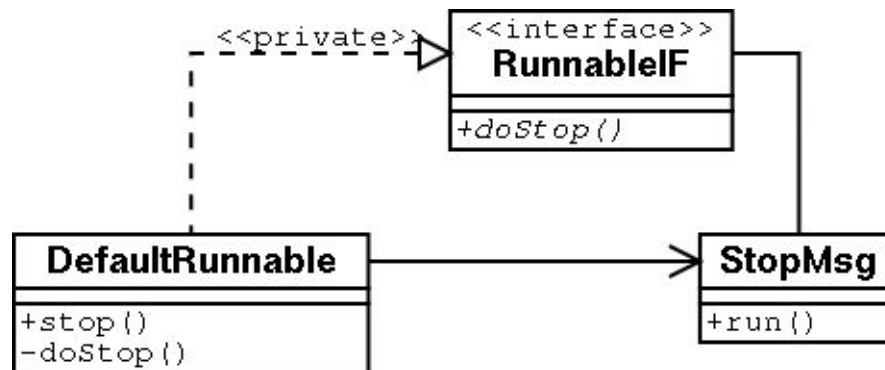
- ProducerConsumerQueue enables messages to pass between threads.
- DefaultRunnable is the base class for all ActiveObjects in system
- Problem exists in how callbacks work
 - ActiveObject queues msg, giving msg a pointer back to ActiveObject for callback
 - ActiveObject depends on Msg class, and Msg class depends on ActiveObject

Stupid C++ Tricks

- Private Interface Callback pattern



- Dependency cycle needs to be fixed



Private Interface Callback Pattern

- DefaultRunnable has public stop() method
- DefaultRunnable has *private* doStop() method
- DefaultRunnable has *private* base class
- Clients invoke stop()
- Classes calling back get DefaultRunnable pointer as its private base, RunnableIF, and call its *public* doStop() method
- Dependency cycle is broken

DefaultRunnable Test support code

```
class Runnable
{
    public:
        Runnable() : keepGoingFlag(new bool(true)) {}
        Runnable(const Runnable & other)
            : keepGoingFlag(other.keepGoingFlag) {}
        virtual ~Runnable();
        virtual void operator() () = 0;
        virtual void start() = 0;
        virtual void stop() { *keepGoingFlag = false; }

    protected:
        virtual bool keepGoing() const
        {
            return *keepGoingFlag;
        }

    private:
        boost::shared_ptr<bool> keepGoingFlag;
};
```

```
class ThreadedClass : public Runnable
{
    public:
        ThreadedClass() : counter(new int(0)),
            processMessages(new bool(false)) {}
        ThreadedClass(const ThreadedClass & other)
            : Runnable(other),
            counter(other.counter),
            processMessages(other.processMessages)
        {}

        void operator() ()
        {
            while(keepGoing())
            {
                if(*processMessages)
                {
                    (*counter)++;
                }
            }
        }

        void start() { *processMessages = true; }

        int getCounter() const { return *counter; }

    private:
        boost::shared_ptr<int> counter;
        boost::shared_ptr<bool> processMessages;
};
```

DefaultRunnable Test support code

#2

```
class ChildCallbackIF
{
    public:
        virtual ~ChildCallbackIF();
        virtual void callMe() = 0;
};

ChildCallbackIF::~~ChildCallbackIF() {}

class ChildMsg : public RunnableMsg
{
    public:
        ChildMsg(ChildCallbackIF & child_)
            : child(child_) {}
        void run() { child.callMe(); }

        ChildCallbackIF & child;
};
```

```
class Child1 : public DefaultRunnable, private ChildCallbackIF
{
    public:
        Child1() : counter(new int(0)) {}
        Child1(const Child1 & other)
            : DefaultRunnable(other), counter(other.counter) {}
        ~Child1() {}

        void incrementCounter()
        {
            boost::shared_ptr<RunnableMsg> msg(new ChildMsg(*this));
            queue->enqueue(msg);
        }

        int getCounter() const { return *counter; }

    private:
        boost::shared_ptr<int> counter;

        void callMe() { (*counter)++; }
};
```

DefaultRunnable test code

```
TEST(testStopMsg, RunnableTest)
{
    boost::shared_ptr<Child1> child1(new Child1);

    ThreadManager mgr;
    mgr.addThread(child1);

    mgr.stopAll();

    CHECK(true);
}

TEST(counterIncremented, RunnableTest)
{
    boost::shared_ptr<Child1> child1(new Child1);

    ThreadManager mgr;
    mgr.addThread(child1);

    child1->incrementCounter();
    mgr.stopAll();

    LONGS_EQUAL(1, child1->getCounter());
}

TEST(nothingPushedUntilStartIsCalled, RunnableTest)
{
    boost::shared_ptr<ThreadedClass>
        threadedClass(new ThreadedClass);

    ThreadManager mgr;
    mgr.addThread(threadedClass);

    LONGS_EQUAL(0, threadedClass->getCounter());
}
```

```
TEST(somethingIsPushedAfterStartIsCalled, RunnableTest)
{
    boost::shared_ptr<ThreadedClass> threadedClass(new ThreadedClass);
    boost::thread ourThread(*threadedClass);

    threadedClass->start();

    ThreadManager::wait();

    CHECK(threadedClass->getCounter() > 0);
}

TEST(threadsCanBeJoinedAfterStopCalled, RunnableTest)
{
    boost::shared_ptr<ThreadedClass> threadedClass(new ThreadedClass);
    boost::thread ourThread(*threadedClass);

    threadedClass->stop();
    ourThread.join();
}

TEST(threadsCanBeCollectedAndStopped, RunnableTest)
{
    boost::shared_ptr<ThreadedClass> threadedClass1(new ThreadedClass);
    boost::shared_ptr<ThreadedClass2> threadedClass2(new ThreadedClass2);
    boost::shared_ptr<ThreadedClass> threadedClass3(new ThreadedClass);
    boost::shared_ptr<ThreadedClass2> threadedClass4(new ThreadedClass2);

    {
        ThreadManager mgr;
        mgr.addThread(threadedClass1);
        mgr.addThread(threadedClass2);
        mgr.addThread(threadedClass3);
        mgr.addThread(threadedClass4);
    }

    CHECK(true);
}
```

DefaultRunnable code

```
class RunnableMsg
{
public:
    virtual ~RunnableMsg();
    virtual void run() = 0;
};

class RunnableIF
{
public:
    virtual ~RunnableIF();
    virtual void doStop() = 0;
};

class DefaultRunnable : public Runnable, protected RunnableIF
{
public:
    DefaultRunnable();
    DefaultRunnable(const DefaultRunnable & other);
    ~DefaultRunnable() {}

    void start() {}
    void stop();
    void operator() ();

protected:
    virtual void runNextCommand();

    boost::shared_ptr<ProducerConsumerQueue<boost::shared_ptr<RunnableMsg> > > queue;

private:
    void doStop() { Runnable::stop(); }
};
```

DefaultRunnable code #2

```
namespace
{
    class StopMsg : public RunnableMsg
    {
    public:
        StopMsg(RunnableIF & callback_) : callback(callback_) {}
        void run() { callback.doStop(); }

        RunnableIF & callback;
    };
}

DefaultRunnable::DefaultRunnable()
: Runnable(),
  queue(new ProducerConsumerQueue<boost::shared_ptr<RunnableMsg> >)
{
}

DefaultRunnable::DefaultRunnable(const DefaultRunnable & other)
: Runnable(other),
  RunnableIF(other),
  queue(other.queue)
{
}

void DefaultRunnable::stop()
{
    boost::shared_ptr<RunnableMsg> msg(new StopMsg(*this));
    queue->enqueue(msg);
}

void DefaultRunnable::operator() ()
{
    while(keepGoing())
    {
        runNextCommand();
    }
}

void DefaultRunnable::runNextCommand()
{
    boost::shared_ptr<RunnableMsg> msg = queue->dequeue();
    msg->run();
}
```


ThreadManager

- Needed a class to collect `Runnable`s
 - Add to collection
 - Stop all
 - Wait for all to stop
- Similar to `boost::thread_group`
 - But did extra stuff, so I had to write my own
- Tested along with `DefaultRunnable`

ThreadManager code

```
class ThreadManager
{
public:
    ThreadManager();
    ThreadManager(const ThreadManager &);
    ~ThreadManager();

    template<class RunnableType> void addThread(boost::shared_ptr<RunnableType> runnable)
    {
        runnables->push_back(runnable);

        boost::thread * t = new boost::thread(*runnable);
        threads->add_thread(t);
    }

    void stopAll()
    {
        for(vector<boost::shared_ptr<Runnable> >::iterator iter = runnables->begin();
            iter != runnables->end();
            iter++)
        {
            boost::shared_ptr<Runnable> runnable = *iter;
            runnable->stop();
        }
        threads->join_all();
    }

    void waitForAllThreadsToExit() { threads->join_all(); }
    static void wait(int yields = 100) { for(int i = 0; i < yields; i++) boost::thread::yield(); }

private:
    boost::shared_ptr<std::vector<boost::shared_ptr<Runnable> > > runnables;
    boost::shared_ptr<boost::thread_group> threads;
};
```

Conclusions

- I started developing code in a vacuum. That code caused me trouble. Don't do that.
- I felt pressure on site during integration to make changes without updating/creating tests, and succumbed to it for a while.
 - After a short time (couple hours), I began to be afraid to change my code
 - I updated all tests and avoided that temptation the rest of the trip. I was much happier.

Final Result

- *Zero* bugs in installed system
 - Zero Defect Software!!
- At integration, I had a little problem for about 3 hours with a communication protocol misunderstanding. Once fixed, it worked immediately.
- Rest of system has worked flawlessly
- Not me, it was the process.

Future Projects

- Articles coming every week or so on other features, interesting concepts, lessons learned during this project.
- Will be posted to web each week
 - <http://www.agilesolutionsgroup.com>
- Another project is possible right now based on this codebase
- Changes in that project will drive further abstraction and refactoring. I'll report back on that later.

Future Articles

- Implementing Communications Protocol using Test Driven Development Without Access to Hardware
- Using Decorator Pattern to Add Logging to System
- Multithreaded Unit Testing with Active Objects
- Evolution of Label Printing and Formatting using Boost Regex Library

Feedback, please!!!

- This presentation created in a vacuum.
- You are my customers
- What questions did I leave unanswered?
- What did I explain badly or not at all?
- What else should we talk about?
- Respond on mailing list
 - <http://groups.yahoo.com/group/xpstl>